

Postrelele (und 5 Ekt)	KAR	Invest in	Die	Name	Page 1, Date Date	Page 2, Date Date
28-44-4197	2	3	1-4	Herrn und Pönders		



vertical weld  
Okamoto var  
sacht konjen  
Root

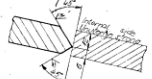
Detail  
Detailj - B



Detail  
Detailj - C  
1/2"



Detail  
Detailj-D  
1511



1. Material must be with attestation on mechanical properties and chemical composition
2. Plates shall be examined for uniformity. The plates with irregularities shall be rejected.
3. All welds to be ultrasonic tested at 100%
4. All joint areas and 30% of weld length to be X-rayed
5. Dimensions are taken from outside of the sphere
- 6.
7. Pits are around neck to be finished up to 100/200 before welding
8. Spigots post B and post 3 to be made longer for 100m and cut end side
- 9.
10. Spigots to be protected against corrosion in 80 micron of zinc
11. Any other examination according to be arrangement

[illegible]

This drawing belongs to arrangement 479  
Orig. na crt pripada dispozicionom na crtu P03-1502  
Dol. 2024. 2024.

[illegible][illegible]